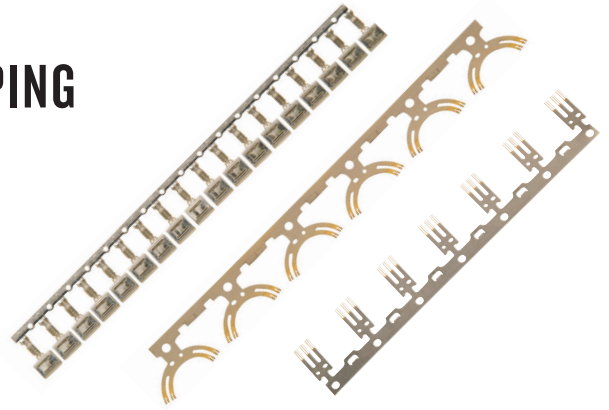




HIGH SPEED STAMPING SPECIFICATIONS



Press Rating

30 TO 90 TONS

Maximum Press Stroke

3 IN (76.20 MM)

Maximum Press Bed Width

33 IN (838.20 MM)

Part Thickness

**.002 IN (0.051 MM)
TO .090 IN (2.2 MM)**

Press Speed

UP TO 1,500 STROKES/MIN

Maximum Press Bed Length

57 IN (1447.8 MM)

Part Length/Width or Diameter

**.25 IN (6.35 MM)
TO 7 IN (177.8 MM)**

Tolerance

+/- .001 IN (+/- .025 MM)